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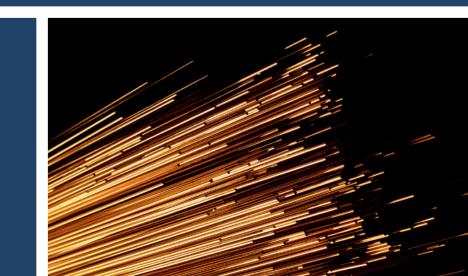


36 Rue André Lemonnier F-95870 BEZONS - FRANCE

Tel: +33 (0)1 39 47 60 00 Fax: +33(0)1 39 47 86 96 info@frwcarobronze.fr

www.frwcarobronze.fr



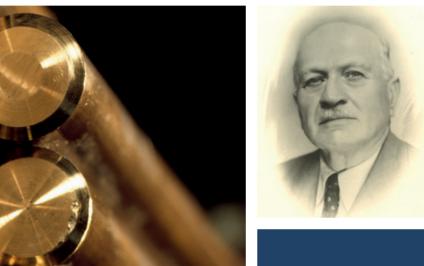




- Mr Paul REGNIER founded the company: FONDERIE DE ROUBAIX-WATTRELOS, 56 Rue Couteau - 59150 WATTRELOS.
  - Head office and factory at Wattrelos, Cast Iron and Bronze Foundry,
  - Paris warehouse at Courbevoie moved to Puteaux, then to Rueil and finally to BEZONS.

This warehouse has two activities: Trading and stockholding of semi-finished products.

- Reconversion into a trading business with new exclusive contracts in Cast iron, Bronze, Alu, etc...
- 1989 01/01/89: Takeover of SA CAROBRONZE rue E. Allez 75017 PARIS. This Company, founded in 1930, was the exlusive retailer in France of drawn bronze under the brand of CAROBRONZE. The company moved from la rue E. Allez, PARIS to BEZONS and was integrated in our premises.
- 01/12/94: merger of the two companies: the CAROBRONZE company absorbed the FONDERIE DE ROUBAIX-WATTRELOS company and changed its corporate name to become FRW CAROBRONZE.
- Obtainment of the ISO 9002 attestation for our quality system, in October 1996 by the DNV Certificat N° QSC 5313.
- Obtainment of the ISO 9001-2000 attestation for our quality system, in April 2003 by the DNV Certificat N°94-2003.
- Obtainment of the ISO 9001-2008 attestation for our quality system, in march 2009 by the DNV Certificat N°50017-2009-AQ-FRA-COFRAC.
- Purchase of the company by M. Anthony REGNIER, son of the former CEO, M. Patrice REGNIER.
- Implementation of new special copper alloys stocks, to offer always more potential to our customers.
- 2nd Participation to the International Paris Air Show (Paris Le Bourget), the exports of FRW Carobronze now reaching 30% of turnover.
- EN 9120: distribution of metals for aerospace and defense. 2016

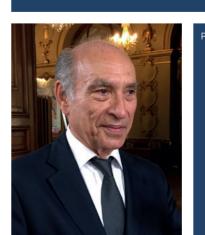








### HISTORY <



Patrice Regnier

Anthony Regnier



DNV-GL

# MANAGEMENT SYSTEM CERTIFICATE

Certificate No. 211660-2016-AQ-FRA-ACCREDIA

First Issue Date 2016-12-30 Certificate Issue Date 2016-12-30

Certificate Reissue Date 2016-12-30

Certification Expiry Date 2019-12-29\*

6-12-30 2016-12-3

-12-30 2016-12-

This certifies that the quality management system of

#### **FRW CAROBRONZE**

36 rue Lemonnier, 95870 Bezons, France

Conforms to the quality management system standard

ISO 9001:2008

and

EN 9120:2010

(TECHNICALLY EQUIVALENT TO AS9120A)

Assessment has been performed in accordance with EN9104-001:2013 standard requirements

Certification Structure: SINGLE SITE

This certificate is valid for the following products or services:

(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization)

Distribution of cuprous metals and alloys of high technicality in the form of product intended for the industry.

Sector EA: 29a

\*) This certificate will not be valid after 15 September 2018

Place and date: Vimercate (MB), 2016-12-30



ACCREDIA 5

EMAS N° 009 P PRD N° 003 B PRS N° 094 C SSI N° 002 G

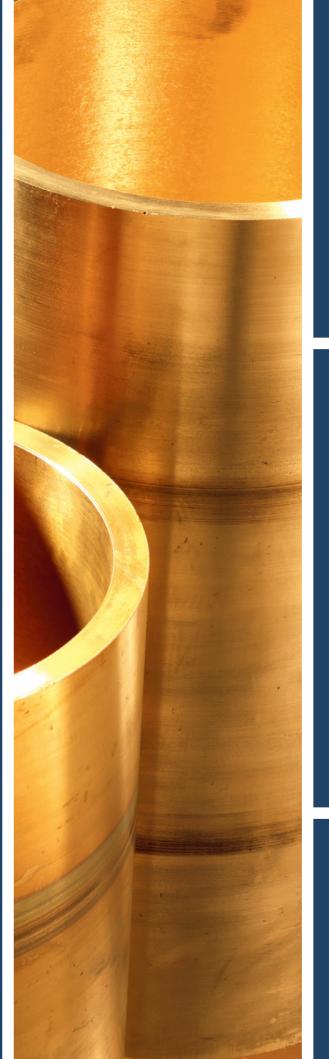
Membro di MLA EA per gli schemi di accreditamento SGQ, SGA, PRD, PRS, ISP, GHG, LAB e LAT, di MLA IAI per gli schemi di accreditamento SGQ, SGA, SSI, FSM e PRD e di MRA ILAC per gli schemi di accreditamento LAB, MED, LAT e ISP For the Accredited Unit:

DNV GL Business Assurance Italia S.r.l.

V More 1

Vittore Marangon Management Representative





# MANAGEMENT SYSTEM CERTIFICATION



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EN 12163/165/167/420 EN 1653: CW307G ASTM B150, B124, B171 AMS 4640 NFL 14705

#### **COMPOSITION:**

	Cu	Al	Fe	Mn	Ni	Pb	Si	Sn	Zn	Others
EN	Remainder	8.5 / 11	3/5	≤ 1	4/6	≤ 0.05	≤ 0.2	≤ 0.1	≤ 0.4	≤ 0.2
ASTM/AMS	Remainder*	9 / 11	2/4	≤ 1.5	4 / 5.5		≤ 0.25	≤ 0.2	≤ 0.3	

<sup>\*</sup>Copper + Silver

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	Hardness≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
FN	R680	Ø < 120	680	99	320	47	10	170
EN	R740	Ø < 80	740	108	400	58	8	200
	HR50	Ø ≤ 25.4 [1"]	690	100	345	50	5	-
ACTM	HR50	Ø ≤ 50.8 (2")	620	90	310	45	6	-
ASTM	025	50.8 (2") to 76.2 (3")	620	90	275	40	15	-
	TQ50	Ø > 76.2 (3")	690	100	345	50	10	-
	-	Ø ≤ 25.4 [1"]	759	110	469	68	10	201-248
AMC	-	Ø ≤ 50.8 (2")	759	110	414	60	10	201-248
AMS	-	Ø ≤ 76.2 (3")	725	105	380	55	10	187-241
	-	Ø ≤ 127 (5")	690	100	345	50	10	187-241

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 10 to Ø 300 mm (from Ø 0.39 to Ø 11.81")
Hexagon:	From 10 to 70 mm (from 0.39 to 2.76")
Square:	From 10x10 mm to 300x300 mm (from 0.39x0.39 to 11.8x11.8")
Flat:	From 6x50 mm to 300x400 mm (from 0.24x1,97 to 11.8x15,7")
Sheet:	Thickness from 3 to 150 mm (from 0.12 to 5.91")
	Other sizes on request

#### Physical properties:

This alloy has excellent bearing qualities with a high strength and its 5% nickel contain which provides good corrosion resistance.

It is used where high mechanical properties are required.

#### Applications:

Aerospace: Landing gear bushings and bearings, flap bushings, actuator parts, strut bushings.

Marine: Pump parts, bolts, nuts, propellers, ship

propellers.

General purpose: Bolts, nuts, body pump, mecanical moving or friction parts.







### **ALUMINUM BRONZE (WROUGHT)**CuAl10Ni5Fe4 - CuAl9Ni5Fe4 - CuAl9Ni3Fe2

STF 22-55/B004 GAM MM11/12/13 MILITARY STANDARDS

#### **COMPOSITION:**

	Cu	Al	Fe	Mn	Ni	Pb	Si	Sn	Zn	Cd	Others
CuAl10Ni5Fe4 STF	Remainder	8.5 / 11	3/5	≤ 1	4/6	≤ 0.02	≤ 0.2	≤ 0.1	≤ 0.4		≤ 0.2
CuAl9Ni5Fe4 GAM	Remainder <sup>1</sup>	8.5 / 10.1	3/5.5	≤ 1.5	4/5.5	≤ 0.05	≤ 0.1	≤ 0.1	≤ 0.3	≤ 0.01	≤ 0.1
CuAl9Ni3Fe2 GAM	Remainder <sup>1-2</sup>	8.4 / 10.1	1/3	≤ 1.5	2/4	≤ 0.05	≤ 0.1	≤ 0.1	≤ 0.3	≤ 0.01	≤ 0.1

<sup>1 :</sup> Fe-Ni  $\leq$  0.50 2 : Al-Ni/2.5  $\leq$  8.5

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	ension Tensile Strenght ≥		<b>Yield Strenght</b> ≥		<b>Elongation</b> ≥	<b>Hardness</b> ≥	Resilience KCU (J/cm²)	
		mm	Мра	Ksi	Мра	Ksi	%	Brinell		
C. AIAONEEE / CTE	H180 EN 12165	6 < Ø < 80	650	94	350	51	14	180		
CuAl10Ni5Fe4 STF	H170 EN 12420	80 < Ø < 250	700	102	320	46	12	170		
		Ø < 25	650 - 760	94 - 102	280	41	15	165		
C. AIONIEE / CAM	140	25 < Ø < 50	650 - 760	94 - 102	270	39	16	160	≥ 25	
CuAl9Ni5Fe4 GAM	M2 ou 0	50 < Ø < 80	650 - 740	94 - 107	250	36	16	155		
		Ø > 80	610 - 730	89 - 106	250	36	18	152		
	M2 ou O		500 - 600	73 - 87	180	26	25	115 - 150	≥ 55	
CuAl9Ni3Fe2 GAM		Ø < 25	640 - 760	93 - 110	280	41	15	165	≥ 25	
	Н	25 < Ø < 50	640 - 760	93 - 110	270	39	16	160		
		50 < Ø < 80	620 - 740	90 - 107	250	36	16	155		

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 10 to Ø 300 mm (from Ø 0.39 to Ø 11.81")
Hexagon:	From 10 to 70 mm (from 0.39 to 2.76")
Square:	From 10x10 to 200x200 mm (from 0.39x0.39 to 7.87x7.87")
Flat:	From 6x50 to 150x400 mm (from 0.24x1.97 to 5.91x15.75")
Sheet:	Thickness from 3 to 150 mm (from 0.12 to 5.91")
	Other sizes on request

#### Physical properties:

This alloy has excellent bearing qualities with a high strength and its nickel contain which provides good corrosion resistance.

It is used where high mechanical properties are required.

#### Applications:

Aerospace: Landing gear bushings and bearings, flap bushings, actuator parts, strut bushings.

Marine: Pump parts, bolts, nuts, propellers, ship propellers.

**General purpose:** Bolts, nuts, body pump, mecanical moving or friction parts.

#### ALUMINUM BRONZE (WROUGHT) CuAl11Fe6Ni6 - C63020/C63200

EN 12163/165/167/240: CW308G AMS 4590, 4640, 4880 ASTM B150, B124, B171

#### **COMPOSITION:**

	Cu	Al	Fe	Mn	Ni	Pb	Si	Sn	Zn	Others
EN	Remainder	10.5 / 12.5	5/7	≤ 1.5	5/7	≤ 0.05	≤ 0.2	≤ 0.1	≤ 0.5	0.2
ASTM/AMS C63020	74.5 ≤*	10 / 11	4 / 5.5	≤ 1.5	4.2 / 6	≤ 0.05	-	≤ 0.25	≤ 0.3	-
ASTM/AMS C63200	Remainder*	8.7/9.5	3.5 / 4.3	1.2 / 2	4 / 4.8	≤ 0.02	≤ 0.10	-	-	-

<sup>\*</sup>Copper + Silver

#### **MECHANICAL PROPERTIES:**

	Temper	Temper Dimension		Tensile Strenght ≥		renght ≥	<b>Elongation</b> ≥	<b>Hardness</b> ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
EN	R740	10 < Ø < 120	740	107	420	61	5	220 - 260
EN	R830	10 < Ø < 80	830	120	550	80	-	240
		Ø ≤ 25.4 (1")	930	135	690	100	6	220
ASTM/AMS C63020	TQ30	25 (1")< Ø ≤ 50.8 (2")	890	130	650	95	6	220
C03020		50 (2") < Ø ≤ 101.6 (4")	890	130	620	90	6	220
		Ø ≤ 76.2 [3"]	620	90	345	50	15	-
ASTM/AMS	TQ50 / TQ55	76.2 [3"] < Ø ≤ 127 [5"]	620	90	310	45	15	-
C63200		127 (5") < Ø ≤ 304.8 (12")	620	90	275	40	15	-
	020 / 025	All dimensions	620	90	275	40	15	-

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 10 to Ø 300 mm (from Ø 0.39 to Ø 11.81")
Hexagon:	On request
Square:	On request
Flat:	On request
Sheet:	On request
	Other sizes or hollow bars on request

#### Physical properties:

This alloy is an high strength version of nickel aluminum bronze due to a special heat treatment process which improves the mechanical properties. This process provides extreme wear resistance for extreme loads, abrasive wear and high impact landings. This alloy has excellent abrasion and high deformation resistant properties. It is used where parts require extra high strength and hardness with some ductility and toughness.

#### Applications:

**Aerospace:** Landing gear bushings and bearings, flap bushings, actuator parts, strut bushings. **Marine:** Pump parts, bolts, nuts, propellers, ship

**General purpose:** Bolts, nuts, body pump, mecanical moving or friction parts.





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### **ALUMINUM BRONZE (CAST ALLOY)**CuAl10Fe5Ni5 - C95800/C95500/C95400/C95510

EN 1982: CC333G ASTM B148/271/505 AMS 4871/4873

#### **COMPOSITION:**

	Cu	Al	Bi	Cr	Fe	Mg	Mn	Ni	Pb	Si	Sn	Zn
EN 1982	76/83	8.5 / 10.5	≤ 0.01	≤ 0.05	4/5.5	≤ 0.05	≤ 3	4/6	≤ 0.03	≤ 0.1	≤ 0.1	≤ 0.5
ASTM	≤ 79	8.5 / 9.5	-	-	3.5 / 4.5	-	0.8 / 1.5	4/5	≤ 0.03	≤ 0.1	-	-

#### **MECHANICAL PROPERTIES:**

	Dimension	Tensile S	trenght ≥	Yield Str	renght ≥	<b>Elongation</b> ≥	Hardness ≥
	mm	Мра	Ksi	Мра	Ksi	%	Brinell
EN	All diameter	650	94	280	41	13	150
ASTM	All diameter	585	85	240	35	15	-

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 12 to Ø 400 mm (from Ø 1/2 to Ø 15.74")
Squa	e: From 40 x 40 to 250 x 250 mm (from 1.57 x 1.57 to 9.84 x 9.84")
Flat:	From 100x250 to 140x200 mm (from 3.94x9.84 to 5.51x7.87")
Mollo	v: From Ø 17x27 to 197x253 mm (from Ø 0.67x1.06 to 7.75 x 9.96")
	Also rings up to OD 2500 mm
	Other sizes on request



#### Applications:

Aerospace: Landing gear bushings and bearings, flap bushings, actuator parts, strut bushings.

Marine: Pump parts, bolts, nuts, propellers, ship propellers.

General purpose: Bolts, nuts, body pump, mecanical moving or friction parts.

#### PHOSPHOR BRONZE (DRAWN) CuSn8-C52100/CuSn8P

EN 12163/167/449: CW453K CW459K NFL 14703 ASTM B103

#### COMPOSITION:

	Cu	Fe	Ni	Р	Pb	Sn	Zn	Others
CuSn8 - CW453K	Remainder	≤ 0.1	≤ 0.2	0.01 - 0.4	≤ 0.02	7.5 - 8.5	≤ 0.2	≤ 0.2
CuSn8P - CW459K	Remainder	≤ 0.1	≤ 0.3	0.2 - 0.4	≤ 0.05	7.5 - 8.5	≤ 0.3	≤ 0.2
ASTM B103	Remainder	≤ 0.1	-	0.03 - 0.35	≤ 0.05	7 - 9	≤ 0.2	-

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	itrenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	<b>Hardness</b> ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell	Vickers
EN 12163 EN 12167 CuSn8	R450	2 ≤ Ø ≤ 50	450	65	280	41	26		
	H135	2 ≤ Ø ≤ 50						135 - 165	
	R550	2 ≤ Ø ≤ 12	550	80	400	58	15		
	H160	2 ≤ Ø ≤ 12						160 - 190	
CuSn8P	R620	2 ≤ Ø ≤ 8	620	90	500	73	-		
	H180	2 ≤ Ø ≤ 8						180	
	R460	Wall thickness ≤ 10	460	67	280	41	30		
Drawn hollow	H130	Wall thickness ≤ 10						125 - 160	130 - 165
bar	R550	Wall thickness ≤ 5	550	80	480	70	12		
EN 12449	H165	Wall thickness ≤ 5						160 - 190	165 - 195
CuSn8P	R620	Wall thickness ≤ 3	620	90	540	78	5		
	H180	Wall thickness ≤ 3						175	180

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 2 to Ø 160 mm (from Ø 0.08 to Ø 6.30")
Hexagon:	From 8 to 55 mm side (from Ø 0.31 to Ø 2.17")
Square:	From 8x8mm to 60x60mm (from 0.31x0.31 to 2.36x2.36")
Flat:	From 3x20to 30x90mm (from 0.12x0.79 to 1.18x3.54")
Hollow:	From Ø 6.4x13.3 to 196x221.5mm (from 0.25x0.52 to 7.71x8.72")
	Size list on the website

#### Physical properties:

These alloys have excellent mechanical properties with very high resistance to wear, friction and heat. They have good strength properties with very high admissible load.

#### Applications:

**General purpose:** Transmission shafts, connector parts.





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### PHOSPHOR BRONZE (ROLLED SHEETS)

CuSn6/CuSn8-C52100

EN 1652: CW452K CW453K ASTM B103

#### COMPOSITION:

	Cu	Fe	Ni	Р	Pb	Sn	Zn	Others
CuSn6 - CW452K	Remainder	≤ 0.1	≤ 0.2	0.01 - 0.4	≤ 0.02	5.5 - 7	≤ 0.2	≤ 0.2
CuSn8 - CW453K	Remainder	≤ 0.1	≤ 0.2	0.01 - 0.4	≤ 0.02	7.5 - 8.5	≤ 0.2	≤ 0.2
ASTM B103	Remainder	≤ 0.1	-	0.03 - 0.35	≤ 0.05	7 - 9	≤ 0.2	-

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	Elongation ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Vickers
	R420	0.1 ≤ thickness ≤ 5	420 - 520	60 - 75	(260)	(38)	20	
	H125	0.1 ≤ thickness ≤ 5						125 - 165
EN 1652	R500	0.1 ≤ thickness ≤ 5	500 - 590	73 - 86	(450)	(65)	10	
CuSn6 CW452K	H160	0.1 ≤ thickness ≤ 5						160 - 190
	R560	0.1 ≤ thickness ≤ 2	560 - 650	81 - 94	(500)	(73)	-	
	H180	0.1 ≤ thickness ≤ 2						180 - 210
EN 1652	R450	0.1 ≤ thickness ≤ 5	450 - 550	65 - 80	(280)	41	-	
CuSn8 CW453K	H135	0.1 ≤ thickness ≤ 5						135 - 175

(): values between brackets = approximate figures

#### FORM AND SIZES AVAILABLE:

	Thickness	Format	Cuts: on request
CuSn6 Sheets:	From 0.2 to 25 mm (from 0.008 to 1")	300 x 2000 mm	
	From 2 to 15 mm (from 0.07 to 0.59")	600 x 2000 mm	
CuSn8 Sheets:	From 2 to 5 mm (from 0.008 to 0.20")	600 x 2000 mm and 1000 x 2000 mm	
	From 6 to 25 mm (from 0.24 to 1")	600 x 2000 mm	
	From 25 to 40 mm (from 1 to 1.5")	600 x 1500 mm	

#### Physical properties:

These alloys have excellent mechanical properties with very high resistance to wear, friction and heat. They have good strength properties with very high admissible load.

#### Applications:

**General purpose:** Transmission shafts, connector parts.





### **COPPER NICKEL ALUMINUM** CuNi14Al2

NFL 14702 GAM MM11/12/13 STF 22/55 B005

#### **COMPOSITION:**

	Cu	AI	Mn	Ni	Others
NFL/GAM	Remainder	1.8 - 3.5	≤ 0.5	13 - 15	≤ 0.5

#### **MECHANICAL PROPERTIES:**

	Dimension	Tensile S	Tensile Strenght ≥		Yield Strenght ≥		Hardness ≥
	mm	Мра	Ksi	Мра	Ksi	%	Brinell
NFL/GAM	Ø ≤ 50	780	114	590	85	10	215
	Ø > 50	740	107	540	78	7	205

#### FORM AND SIZES AVAILABLE:

**Rod:** From Ø 16 to Ø 220 mm (from Ø 0.63 to Ø 8.7")



#### **Physical properties:**

This copper alloy has very high mechanical properties with good crushing, repeated shocks and vibrations resistance. Its high Ni content provides an excellent corrosion resistance. Moreover it is almost anti-magnetic.

#### **Applications:**

Aerospace: Landing gear bushings and bearings.

Marine: Pump parts, bolts, nuts, propellers, ship propellers.

Offshore pipes.

### BERYLLIUM COPPER

CuBe1.9 - C17200/C17300

EN 12 163: CW101C NFL 14709 ASTM B196 AMS 4533, 4534, 4535, 4650, 4651

#### **COMPOSITION:**

	Cu	Al	Ве	Co+Ni	Co+Ni+Fe	Pb	Si	Others
NFL	Remainder	-	1.8 - 2	0.2 ≤	≤ 0.6	-	-	≤ 0.5
ASTM C17200	Remainder	≤ 0.2	1.8 - 2	0.2 ≤	≤ 0.6	-	≤ 0.2	-
ASTM C17300	Remainder	≤ 0.2	1.8 - 2	0.2 ≤	≤ 0.6	0.2 - 0.6	≤ 0.2	

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	Elongation ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Vickers
	TB00	5 ≤ Ø ≤ 50	≤ 540	≤ 79	-	-	35	90 - 130
	TF00	5 ≤ Ø ≤ 50	1050	150	850	125	2	320 - 380
MEI	TD2	5 ≤ Ø ≤ 50	510	74	-	-	15	130
NFL	TH2	5 ≤ Ø ≤ 50	1100	160	900	130	1	340
	TD3	5 ≤ Ø ≤ 30	570	80	-	-	5	160
	TH3	5 ≤ Ø ≤ 30	1150	165	950	135	1	360
	TB00	All dimensions	410 - 590	60 - 85	140	20	20	-
ACTM / AMC		Ø ≤ 1	660 - 900	96 - 130	520	75	8	-
ASTM/AMS	TD04	1 < Ø ≤ 25.4	820 - 860	119 - 125	520	75	8	-
		25.4 < Ø ≤ 76.2	590 - 830	85 - 120	520	75	8	-
	7500	Ø ≤ 76.2	1140 - 1380	165 - 200	1000	145	4	353 - 413
	TF00	76.2 < Ø	1140 - 1380	165 - 200	900	130	3	353 - 413
ASTM/AMS		Ø ≤ 1	1280 - 1550	185 - 225	1100	160	2	372 - 447
	TH04	1 < Ø ≤ 25.4	1240 - 1520	180 - 220	1070	155	2	372 - 436
		25.4 < Ø ≤ 76.2	1210 - 1480	175 - 215	1000	145	4	363 - 436

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 2 to Ø 160 mm (from Ø 0.08 to Ø 6.5")
Square:	On request
Flat:	On request
Sheet:	Thickness from 0.05 to 250 mm (from 0.002 to 10")
	Other sizes on request

#### Physical properties:

This copper alloy can have the highest mechanical properties of all copper alloys. This alloy also has excellent abrasion and corrosion resistant properties. It has excellent bearing qualities with very high compressive strength for high loading application. Also recommended for exeptional cryogenic characteristics (space application).

#### Applications:

Aerospace: Landing gear bushings and bearings, flap bushings, actuator parts, strut bushings.

Marine: Pump parts, bolts, nuts, propellers, ship propellers.

**General purpose:** Bolts, nuts, body pump, mecanical moving or friction parts.





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### COPPER CHROMIUM ZIRCONIUM/COPPER NICKEL SILICON

CuCr1Zr - C18150/CuNi2Si - C17510

EN 12163/167/420/EN 1652: CW106C/CW111C - NFL 14701 ASTM C18150

#### **COMPOSITION:**

	Cu	Cr	Fe	Mn	Ni	Pb	Si	Zr	Others
CuCr1Zr EN	Remainder	0.5 / 1.2	≤ 0.08	-	-	-	≤ 0.1	0.03 / 0.3	≤ 0.2
CuNi2Si EN	Remainder	-	≤ 0.2	≤ 0.1	1.6 / 2.5	≤ 0.02	0.4/0.8	-	≤ 0.3

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	Strenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	Hardness ≥		
		mm	Мра	Ksi	Мра	Ksi	%	Brinell		
	М	All diameters	From the press							
	R370	5 ≤ Ø ≤ 100	370	55	250	35	16			
	H120	5 ≤ Ø ≤ 100						120 - 160		
CuCr1Zr EN	R430	30 ≤ Ø ≤ 50	430	65	350	50	10			
	H135	30 ≤ Ø ≤ 50						135 - 175		
	R470	30 ≤ Ø	470	70	420	60	8			
	H150	30 ≤ Ø						150 - 180		
	М	All diameters			Fro	m the pre	SS			
	R550	20 ≤ Ø ≤ 80	550	80	430	62	15			
	H150	20 ≤ Ø ≤ 80						150 - 190		
CuNi2Si EN	R600	20 ≤ Ø ≤ 50	600	87	520	75	10			
	H150	20 ≤ Ø ≤ 50						165 - 210		
	R640	2 ≤ Ø ≤ 30	640	93	590	86	10			
	H180	2 ≤ Ø ≤ 30						180 - 230		

#### FORM AND SIZES AVAILABLE:

	CuCr1Zr	CuNi2Si
Rod:	From Ø 6 to Ø 300 mm (from Ø 0.24 to Ø 11.81")	From Ø 6 to Ø 170 mm (from Ø 0.24 to Ø 6.69")
Hexagon:	From 14 to 36 mm (from 0.55 to 1.42")	From 17 to 60 mm (from 0.67x 2.36")
Square:	From 10x10 to 200x200 mm (from 0.39x0.39 to 7.87x7.87")	On request
Flat:	From 4x15 to 100x200 mm (from 0.16x0.59 to 3.94x7.87")	On request
Sheet:	Thickness from 4 to 120mm (from 0.16 to 4.72")	

#### Physical properties:

These alloys have excellent electrical and thermical conductivities as well as high mechanical properties. They are stable at high temperatures and they have an excellent resistence to crushing.

#### Applications:

**Electric:** Contacts, connections, rotors. **Resistance welding:** Electrodes, clamps.

#### **COPPER COBALT BERYLLIUM**

CuCo2Be - C17500/CuCoNiBe - C17510

EN 12163/167/420/EN 1652 ASTM B870/B441/B534

#### **COMPOSITION:**

	Cu	Ве	Со	Fe	Ni	Others
CuCo2Be CW104C	Remainder	0.4/0.7	2/2.8	≤ 0.2	≤ 0.3	≤ 0.5
CuCoNiBe CW103C	Remainder	0.4/0.7	0.8/1.3	≤ 0.2	0.8/1.3	≤ 0.5

#### **MECHANICAL PROPERTIES:**

	Temper	Temper Dimension		$\textbf{Tensile Strenght} \geq$		$\textbf{Yield Strenght} \geq$		<b>Hardness</b> ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
	М	All diameters						
	R680	2 ≤ Ø ≤ 100	680	100	550	80	10	
CuCo2Be CuCoNiBe	H220	2 ≤ Ø ≤ 100						220 - 270
CUCONIBE	R730	2 ≤ Ø ≤ 60	730	105	610	90	8	
	H230	2 ≤ Ø ≤ 60						230 - 310

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 8 to Ø 112 mm (from Ø 0.31 to Ø 4.4")
Square:	From 15x15 to 80x80mm (from 0.59x0.59 to 3.15x3.15")
Flat:	From 20x40 to 20x100 mm (from 0.79x1.57 to 0.79x3.94")



#### Physical properties:

These alloys have high mechanical properties with good electrical and thermical conductivity and good resistance to wear.



**General purpose:** Spot welding, jointing, end to end, riveting tools, pyrometric devices, injection pistons, conductive parts.





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### MANGANESE BRONZE/SPECIAL BRASS

CuZn19Al6 - C67000

NFL 14707, GAM MM12, NFA 53703 **ASTM B138** 

#### **COMPOSITION:**

	Cu	AI	Fe	Mn	Zn	Others
NFL	Remainder	5.5 / 7.5	2/4	4/7	16.5 / 21	≤ 0.5

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield Str	renght ≥	<b>Elongation</b> ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
NEI	F	Ø ≤ 50	830	120	590	85	10	225
NFL	F	Ø > 50	780	115	540	80	7	225

#### FORM AND SIZES AVAILABLE:

Rod: From Ø 10 to Ø 80 mm (from Ø 0.39 to Ø 3"): Extruded From Ø 81 to Ø 200 mm (from 3.1 to 7.9"): Forged **Other forms:** Continuous casting: On request



#### Physical properties:

This alloy has very high mechanical properties with a good compression resistance and very good resistance to friction under heavy loads.

#### Applications:

Landing gear components.







#### MANGANESE BRONZE/SPECIAL BRASS

CuZn23Al4 - C86200

NFL 14708 - GAM MM12 - NFA 53703 ASTM B584

#### **COMPOSITION:**

	Cu	AI	Fe	Mn	Ni	Pb	Zn	Others
NFL	Remainder	3.5/5	1/3.5	1.5/3.5	≤ 2.5	≤ 1	20/25	≤ 0.5

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile Strenght ≥		Yield Strenght ≥		Elongation ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
NFL	F	All diameter	590	85	270	40	15	170

#### FORM AND SIZES AVAILABLE:

I OKM AND SIZE	S AVAILABLE.
Rod:	From Ø 10 to Ø 80 mm (from Ø 0.39 to Ø 3"): Extruded
	From Ø 81 to Ø 200 mm (from 3.1 to 7.9"): Forged
Other forms:	Continuous casting: On request



#### Physical properties:

This alloy has high mechanical properties. It has good resistance to friction under heavy loads, resistance to wear and abrasion. And it has a good oxidation resistance under normal conditions.

#### Applications:

Landing gear components.

### SPECIAL BRASS CuZn35Ni3Mn2AlPb-CW710R/CuZn37Mn3Al2PbSi-CW713R

EN 12163/164/165/167 NFA (CuZn40Al2/CuZn36Ni3), NFL 14711

#### **COMPOSITION:**

	Cu	Al	Fe	Mn	Ni	Pb	Si	Sn	Zn	Others
EN 12163 CW710R	58/60	0.3 / 1.3	≤ 0.5	1.5 / 2.5	2/3	0.2 / 0.8	≤ 0.1	≤ 0.5	Remainder	≤ 0.3
EN 12164 CW713R	57/59	1.3 / 2.3	≤ 1	1.5/3	≤ 1	0.2 / 0.8	0.3 / 1.3	≤ 0.4	Remainder	≤ 0.3

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	itrenght ≥	$\textbf{Yield Strenght} \geq$		<b>Elongation</b> ≥	Hardness ≥	
		mm	Мра	Ksi	Мра	Ksi	%	Brinell	
	М	All diameters	From the press						
EN 12163	R490	5 ≤ Ø ≤ 40	490	70	290	45	18		
CW710R	H120	5 ≤ Ø ≤ 40						120 - 160	
	М	All diameters			Fre	om the pre	ess		
	R540	5 ≤ Ø ≤ 80	540	80	280	40	15		
EN 12164 CW713R	H130	5 ≤ Ø ≤ 80						130 - 170	
CW/ISK	R590	5 ≤ Ø ≤ 80	590	85	370	55	10		
	H150	5 ≤ Ø ≤ 80						150 - 220	

#### FORM AND SIZES AVAILABLE:

		CW710R	CW713R	CuZn40Al2/CuZn36Ni3
Ro	d:	From Ø 8 to Ø 120 mm (from Ø 0.31 to Ø 4.72")	From Ø 6 to Ø 200 mm (from Ø 0.24 to Ø 7.87")	On request
─────────────────────────────────────	exagon:	From 14 to 60 mm (from 0.55 to 2.36")	From 14 to 60 mm (from 0.55 to 2.36")	
Sq	uare:		From 10x10 to 100x100 mm (from 0.39x0.39 to 3.94x3.94")	
Fla	at:		From 10x20 to 30x130 mm (from 0.39x0.79 to 1.85x5.12")	

#### Physical properties:

CW710R has good mechanical properties. It is easy and very fast to machined. It can be hot forged and malleable when it is cold. CW713R has high mechanical properties with good resistance to wear under heavy load conditions and good resistance to atmospheric agents.

#### Applications:

**General purpose:** Bolts, rings, protection, sliding parts bearings.





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#### COPPER NICKEL CuNi10Fe1Mn - C70600

EN 12163/420 EN 1652/53: CW352H GAM MM11 STF 22/55 T003-A ASTM B151/B122

#### **COMPOSITION:**

	Cu	С	Co	Fe	Mn	Ni	Р	Pb	S	Sn	Zn	Others
EN: CW352H	Remainder	≤ 0.05	≤ 0.1	1/2	0.5/1	9/11	≤ 0.02	≤ 0.02	≤ 0.05	≤ 0.03	≤ 0.5	≤ 0.2

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
	М	All diameter			From	the press		
	R280	10 ≤ Ø ≤ 80	280	40	90	15	30	
EN CW352H	H070	10 ≤ Ø ≤ 80						70 - 100
	R350	2 ≤ Ø ≤ 20	350	50	150	20	10	
	H100	2 ≤ Ø ≤ 20						100

#### FORM AND SIZES AVAILABLE:

I OITH AITE S	ILLO AVAILABLE.
Rod:	From Ø 2 to Ø 250 mm (from Ø 0.39 to Ø 9.84")
Sheet:	Thickness from 1.5 to 15mm (from 0.06 to 0.59")

#### COPPER NICKEL CuNi30Mn1Fe - C71500

EN 12163/420 EN 1652/53: CW354H GAM MM11 STF 22/55 B006 - B007 ASTM B151/B122

#### COMPOSITION:

	Cu	С	Со	Fe	Mn	Ni	Р	Pb	S	Sn	Zn	Others
EN: CW354H	Remainder	≤ 0.05	≤ 0.1	0.4/1	0.5 / 1.5	30/32	≤ 0.02	≤ 0.02	≤ 0.05	≤ 0.05	≤ 0.5	≤ 0.2

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	Elongation ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
	М	All diameters			Fro	om the pre	ess .	
	R340	10 ≤ Ø ≤ 80	340	50	120	20	30	
EN CW354H	H080	10 ≤ Ø ≤ 80						80 - 110
	R420	2 ≤ Ø ≤ 20	420	60	180	25	14	
	H110	2 ≤ Ø ≤ 20						110

#### FORM AND SIZES AVAILABLE:

Rod:	On request
Sheet:	On request





#### Physical properties:

This alloy has good corrosion resistance especially in saline environment. It is excellent for soldering or brasing and cold bending. Moreover it has good resistance to wear.

#### Applications:

Boat hulls, tube sheet for salt water service, salt water pipe fitting, piping systems, piling wrap, hot water tanks.

Salt water baffles, propeller sleeves, ship hulls, water hoses.

#### Physical properties:

This alloy has good corrosion resistance especially in saline environment. It is excellent for soldering or brasing and cold bending. Moreover it has good resistance to wear.

#### Applications:

Boat hulls, tube sheet for salt water service, salt water pipe fitting, piping systems, piling wrap, hot water tanks.

Salt water baffles, propeller sleeves, ship hulls, water hoses.





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### TIN BRONZE (CAST ALLOY) CuSn7Zn4Pb7-C93200-CuSn12-C92500

EN 1982: CC493K - CuSn12P - GAM MM12 - STF - NFA ASTM B505

#### **COMPOSITION:**

		Cu	Al	Fe	Mn	Ni	Р	Pb	S	Sb	Si	Sn	Zn
C.:C=77=/Db7	EN	81/85	≤ 0.01	≤ 0.2	-	≤ 2	≤ 0.1	5/8	≤ 0.1	≤ 0.3	≤ 0.01	6/8	2/5
CuSn7Zn4Pb7	ASTM	81/85	-	≤ 0.2	-	≤ 1	≤ 1.5	6/8	-	-	-	6.3/7.5	2/4
0610	EN	85/88.5	≤ 0.01										
CuSn12	ASTM	85/88	-	≤ 0.3	-	0.8/1.5	≤ 1.5	1/1.5	-	-	-	10/12	≤ 0.5

#### **MECHANICAL PROPERTIES:**

		Dimension	Tensile S	trenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
CC., 77., / Db.7	EN	All diameters	260	38	120	18	12	70
CuSn7Zn4Pb7	ASTM	All diameters	241	35	138	20	10	-
CC., 12	EN	All diameters	300	43	150	20	6	90
CuSn12	ASTM	All diameters	276	40	165	24	10	-

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 10 to Ø 403 mm (from Ø 0.39 to Ø 15.87")
Hexagon:	From Ø 17 to 65 mm (from 0.67 to 2.56")
Square:	From 22x22 to 262x262mm (from 0.87x0.87 to 10.31x10.31")
Flat:	From 7x32 to 152x172mm (from 0.26x1.26 to 5.98x6.77")
Hollow:	From Ø OD 25 to Ø OD 352 mm (from Ø out 1 to Ø out 13.86")
	Also rings up to OD 2500 mm

#### Physical properties:

This alloy has good mechanical properties with low friction, self lubricity offset by its Pb content and good resistance under condition of high speed.

#### Applications:

Valves for water meters.

## HIGH LEADED TIN BRONZE (CAST ALLOW) CuSn10Pb10/C93700 - CuSn7Pb15/C93800/ CuSn5Pb20/C94100

En 1982: CC495K/CC496K/CC497K AMS 4842 ASTM B505, 271

#### **COMPOSITION:**

	Cu	Al	Fe	Mn	Ni	Р	Pb	S	Sb	Sn	Si	Zn
CuSn10Pb10	78/82	≤ 0.01	≤ 0.25	≤ 0.2	≤ 2	≤ 0.1	8/11	≤ 0.1	≤ 0.5	9/11	≤ 0.01	≤ 2
CuSn7Pb15	74/80	≤ 0.01	≤ 0.25	≤ 0.2	≤ 2	≤ 0.1	13/17	≤ 0.1	≤ 0.5	6/8	≤ 0.01	≤ 2
CuSn5Pb20	70/78	≤ 0.01	≤ 0.25	≤ 0.2	0.5/2.5	≤ 0.1	18/23	≤ 0.1	≤ 0.75	4/6	≤ 0.01	≤ 2

#### **MECHANICAL PROPERTIES:**

	Standard	Dimension	Tensile S	trenght ≥	Yield Str	renght ≥	<b>Elongation</b> ≥	$\textbf{Hardness} \geq$
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
CuSn10Pb10	EN	All diameters	220	32	110	16	8	70
CuSn7Pb15	EN	All diameters	200	29	90	13	8	65
CuSn5Pb20	EN	All diameters	180	26	90	13	7	50

#### FORM AND SIZES AVAILABLE:

Rod:	From Ø 12 to Ø 300 mm (from Ø 0.47 to Ø 11.81")
Square:	On request
Flat:	On request
Hollow:	On request



#### Physical properties:

The high lead content provides added self lubricity within the family of tin bronzes. It has a good corrosion resistance so it used for high speed and heavy pressure applications.

#### Applications:

Landing gear bushings and bearings, aircraft components.





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#### **LEADED BRASS**

#### CuZn39Pb3/39Pb2/40Pb2/39Pb1.7

EN 12164/167/ EN 1652: CW614N/CW612N/CW617N ASTM B435 NFL 14710

#### **COMPOSITION:**

	Cu	Al	As	Fe	Mn	Ni	Pb	Sn	Zn	Others
CuZn39Pb3	57/59	≤ 0.05	-	≤ 0.3	-	≤ 0.3	2.5/3.5	≤ 0.3	Remainder	≤ 0.2
CuZn39Pb2	59/60	≤ 0.05	-	≤ 0.3	-	≤ 0.3	1.6/2.5	≤ 0.3	Remainder	≤ 0.2
CuZn40Pb2	57/59	≤ 0.05	-	≤ 0.3	-	≤ 0.3	1.6/2.5	≤ 0.3	Remainder	≤ 0.2

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile Strenght ≥		Yield Strenght ≥		Elongation ≥	Hardness ≥	
		mm	Мра	Ksi	Мра	Ksi	%	Brinell	
	R360	6 ≤ Ø ≤ 80	360	52	320	46	20	90 - 125	
CuZn39Pb3 CuZn40Pb2	R430	2 ≤ Ø ≤ 40	430	62	220	32	10	110 - 160	
CuZn40Pb2	R500	2 ≤ Ø ≤ 14	500	72	350	51	5	135	
	R360	6 ≤ Ø ≤ 80	360	52	300	44	20	70 - 100	
CuZn39Pb2	R410	2 ≤ Ø ≤ 40	410	60	230	33	12	100 - 145	
	R500	2 ≤ Ø ≤ 14	500	72	350	51	8	120	

#### FORM AND SIZES AVAILABLE:

	CuZn39Pb3	CuZn39Pb2/Pb1.7	CuZn40Pb2
Rod:	From Ø 2 to Ø 300 mm (from Ø 0.08 to Ø 11.81")	On special production	On request
Hexagon:	From 3.5 to 100 mm (from 0.14 to 3.94")	On special production	On request
Square:	From 8x8 to 100x100 mm (from 0.31x0.31 to 3.94x3.94")		
Flat:	From 3x8 to 20x100 mm (from 0.12x0.31 to 0.79x3.94")	On special production	On request
Sheet:	Thickness from 1 to 150 mm (from 0.04 to 5.91") Size from 600x2000 to 1000x3000 mm		

#### Physical properties:

Leaded brass have an excellent hot malleability and good friction resistance thanks to lead content which provides self lubricity. These brass are easily machining.

#### Applications:

Nuts and bolts. Clockmaking. Rivets

#### BRASS CuZn36/CuZn37

EN 12163/167 EN1652: CW507L/CW508L ASTM B435

#### COMPOSITION:

	Cu	As	Al	Fe	Mn	Ni	Pb	Sn	Zn	Others
CuZn36	63.5/65.5	-	≤ 0.02	≤ 0.05	-	≤ 0.3	≤ 0.05	≤ 0.1	Remainder	≤ 0.1
CuZn37	62/64	-	≤ 0.05	≤ 0.1	-	≤ 0.3	≤ 0.1	≤ 0.1	Remainder	≤ 0.1

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile Strenght $\geq$		$\textbf{Yield Strenght} \geq$		<b>Elongation</b> ≥	$\textbf{Hardness} \geq$
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
	R290	4 ≤ Ø ≤ 80	290	42	230	33	45	70 - 110
CuZn36 CuZn37	R370	4 ≤ Ø ≤ 40	370	54	240	35	14	105 - 145
Cuziio	R460	4 ≤ Ø ≤ 8	460	67	330	48	8	140

#### FORM AND SIZES AVAILABLE:

Rod	1:	On special production
	cagon:	On special production
Squ	ıare:	On special production
Flat	t:	On special production
She	et:	Thickness from 0.05 to 10 mm (from 0.002 to 0.39") from 300 x 600 to 1000 x 2000 mm



#### Physical properties:

This brass is lead free according to new ecologic regulations. It has high cold bending ability and good corrosion resistance.

#### Applications:

Nuts and bolts. Clockmaking. Rivets





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# COPPER Cua1/Cub/Cuc1/Cuc2 Cu-ETP/Cu-DHP/Cu-OF/Cu-OFE

EN 13601, EN 12163/165, EN 1653 ASTM B124/152

#### **COMPOSITION:**

	Cu	Ag	Bi	0	Р	Pb	Others
Cua1/Cu-ETP/C11000/CW004A	≥ 99.9*	-	≤ 0.0005	≤ 0.04	-	≤ 0.005	≤ 0.03
Cub1/Cu-DHP/C12200/CW024A	≥ 99.9	-	-		0.005/0.013	≤ 0.005	-
Cuc1/Cu-0F/C10200/CW008A	≥ 99.95*	-	≤ 0.0005	-	-	≤ 0.005	≤ 0.03
Cuc2/Cu-OFE/C10100/CW009A	≥ 99.99	≤ 0.0025	≤ 0.0002	-	≤ 0.0003	≤ 0.005	≤ 0.006

\*Copper + Silver

#### **MECHANICAL PROPERTIES:**

	Temper	Dimension	Tensile S	trenght ≥	Yield St	renght ≥	<b>Elongation</b> ≥	Hardness ≥
		mm	Мра	Ksi	Мра	Ksi	%	Brinell
	D	2 ≤ Ø ≤ 160	Col	d drawn ma	aterial with	out specia	al mechanical pr	operties
	R200	2 ≤ Ø ≤ 160	200	29	120	17	35	35 - 65
	R230	30 ≤ Ø ≤ 80	230	33	160	23	18	65 - 90
Cu-ETP	R250	2 ≤ Ø ≤ 10	250	36	200	29	12	65 - 90
Cu-OF	R250	10 ≤ Ø ≤ 140	250	36	180	26	15	65 - 90
Cu-OFE	R260	40 ≤ Ø ≤ 60	260	37	220	32	12	75 - 110
	R280	20 ≤ Ø ≤ 60	280	41	240	35	10	75 - 110
	R300	2 ≤ Ø ≤ 20	300	43	260	37	8	75 - 110
	R350	2 ≤ Ø ≤ 10	350	51	320	46	5	100
Cu-DHP	R200		200	29	40	6	33	-55

#### FORM AND SIZES AVAILABLE:

	Cu-ETP	Cu-DHP	Cu-OF	Cu-OFE
Rod:	From Ø 3 to Ø 250 mm (from Ø 0.12 to Ø 9.84")		On request	On request
Hexagon:	On request			
Square:	From 4x4 to 140x140mm (from 0.16x0.16 to 5.51x5.51")			
Flat:	From 2x10 to 20x200 mm [from 0.08x0.39 to 0.79x7.87"]		On request	On request
Sheet:	Thickness from 0.2 to 80 mm (from 0.008 to 3.15") 1000 x 2000 mm	Thickness from 0.3 to 2 mm (from 0.01 to 0.08") 1000 x 2000 mm	Thickness from 1 to 10 mm (from 0.04 to 0.39") 1000 x 2000 mm	

#### Physical properties:

Copper has a good electrical and thermal conductibility. It is amagnetic.

#### Applications:

Nuclear and thermal power plant: condensing unit. Electronic components. Weaponry. Clockmaking.



